



## SCOPE OF ACCREDITATION

### Chemical Processing

**B&M Finishers Inc**  
201 S. 31st St  
Kenilworth, NJ 07033

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

### **AC7108 Rev G - Nadcap Audit Criteria for Chemical Processing (to be used on audits before 5 June 2016)**

#### ANODIZING (NOT FOR METAL BOND)

Anodize Aluminum, Chromic Acid

AMS-A-8625

MIL-A-8625

Other Anodize Aluminum

Anodize Aluminum, Hard Anodize

MIL-A-8625

Other Anodize Aluminum

Anodize Aluminum, Sulfuric Acid

MIL-A-8625

Other Anodize Aluminum

Dye

Seal

#### CONVERSION COATING

Aluminum

AMS 2473

AMS 2474

MIL-C-5541

MIL-DTL-5541

Other Aluminum

Aluminum, Non-Hexavalent Chrome Alternatives

MIL-DTL-5541

Other Aluminum Non Hexavalent Chrome Alternatives

Ovens for Thermal Treatments with a set point at or below 250°F (121°C) or for Miscellaneous Heating Processes, e.g. Part Drying.

PASSIVATION

Other Passivation

Solution Analysis In Support of AC7108

Testing Performed Internally In Support of the Chemical Process Accreditation

B05 – Salt Spray Testing In Support of AC7108

B13 – Coating Weight Testing In Support of AC7108

B14 – Conductivity Testing In Support of AC7108

B16 – Coating Thickness Measurement In Support of AC7108

B21 – Other Testing In Support of AC7108